

SDI Limited Version No: 2.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: **05/07/2022** Print Date: **17/07/2022** L.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier	
Product name	Stela Primer
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	FLAMMABLE LIQUID, N.O.S.
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

ntal adhesive.
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Details of the supplier of the safety data sheet

Registered company name	SDI Limited	
Address	-15 Brunsdon Street Bayswater VIC 3153 Australia	
Telephone	1 3 8727 7111 (Business Hours)	
Fax	+61 3 8727 7222	
Website	www.sdi.com.au	
Email	info@sdi.com.au	

Emergency telephone number

Association / Organisation	SDI Limited	
Emergency telephone numbers	+61 3 8727 7111	
Other emergency telephone numbers	ray.cahill@sdi.com.au	

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable		
Classification [1]	Flammable Liquids Category 2, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3		
Legend:	1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI		

Label elements

Hazard pictogram(s)	
	\mathbf{v}

Signal word Danger

Hazard statement(s)

H225	ighly flammable liquid and vapour.	
H302	Harmful if swallowed.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	
H335	May cause respiratory irritation.	

H336 May cause drowsiness or dizziness.

Precautionary statement(s) Prevention

riecaulionaly statement(s) rievention		
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P271	Jse only a well-ventilated area.	
P280	/ear protective gloves, protective clothing, eye protection and face protection.	
P240	round and bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	
P242	Use non-sparking tools.	
P243	Take action to prevent static discharges.	
P261	Avoid breathing mist/vapours/spray.	
P264	Wash all exposed external body areas thoroughly after handling.	
P270	Do not eat, drink or smoke when using this product.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.		
P302+P352	IF ON SKIN: Wash with plenty of water and soap.		
P305+P351+P338	F IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P333+P313	skin irritation or rash occurs: Get medical advice/attention.		
P337+P313	f eye irritation persists: Get medical advice/attention.		
P362+P364	Take off contaminated clothing and wash it before reuse.		
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.		
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.		
P330	Rinse mouth.		

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
78-93-3	10-30	methyl ethyl ketone
70293-55-9	10-30	4-methacryloxyethyl trimellitic anhydride
Not Available	10-30	acrylic monomer
85590-00-7	10-30	10-methacryloyloxydecyl dihydrogen phosphate
72869-86-4	5-10	diurethane dimethacrylate
Legend:	 Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available 	

SECTION 4 First aid measures

Description of first aid measures		
Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. 	
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. 	

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Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

for simple ketones:

BASIC TREATMENT

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- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Consider intubation at first sign of upper airway obstruction resulting from oedema.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- + Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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vice for firefighters Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot.
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Fire/Explosion Hazard	 Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) phosphorus oxides (POx) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur Burns with acrid black smoke.
HAZCHEM	•3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Water spray or fog may be used to disperse /absorb vapour. Contain spill with sand, earth or vermiculite. Use only spark-free shovels and explosion proof equipment. Collect recoverable product into labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Safe handling	 Most acrylic monomers have low viscosity therefore pouring, material transfer and processing of these materials do not necessitate heating. Viscous monomers may require heating to facilitate handling. To facilitate product transfer from original containers, product must be heated to no more than 60 deg. C. (140 F.), for not more than 24 hours. Do NOT use localised heat sources such as band heaters to heat/ melt product. Do NOT use steam. Hot boxes or hot rooms are recommended for heating/ melting material. The hot box or hot room should be set a maximum temperature of 60 deg. C. (140 F.). Do NOT overheat - this may compromise product quality and /or result in an uncontrolled hazardous polymerisation. If product freezes, heat as indicated above and mix gently to redistribute the inhibitor. Product should be consumed in its entirety after heating/ melting; avoid multiple "reheats" which may affect product quality or result in product degradation. Product should be packaged with inhibitor(s). Unless inhibited, product may polymerise, raising temperature and pressure, possibly rupturing container. Check inhibitor level periodically, adding to bulk material if needed. In addition, the product's inhibitor(s) require the presonce of dissolved oxygen. Maintain, at a minimum, the original headspace in the product container and o NOT blanket or mix with oxygen-free gas as it renders the inhibitor ineffective. Ensure air space (oxygen) is present during product heating / melting. Store product indoors at temperatures greater than the product's freeing point (or greater than 0 deg. C. (32 F.).) if no freezing point available and below 38 deg. C (100 F.). Avoid prolonged storage (longer than shelf-life) storage temperatures above 38 deg. C (100 F.). Store in tightly closed containers in a properly vented storage area away from heat, sparks, open flame, strong oxidisers, radiation and other initiators. Prevent contamin
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	Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. Check for bulging containers.
	Vent periodically
	Always release caps or seals slowly to ensure slow dissipation of vapours
	DO NOT allow clothing wet with material to stay in contact with skin
	Avoid all personal contact, including inhalation.
	• Wear protective clothing when risk of exposure occurs.
	Use in a well-ventilated area.
	Prevent concentration in hollows and sumps.
	DO NOT enter confined spaces until atmosphere has been checked.
	Avoid smoking, naked lights, heat or ignition sources.
	When handling, DO NOT eat, drink or smoke.
	Vapour may ignite on pumping or pouring due to static electricity.
	DO NOT use plastic buckets.
	Earth and secure metal containers when dispensing or pouring product.
	Use spark-free tools when handling.
	Avoid contact with incompatible materials.
	Keep containers securely sealed.
	Avoid physical damage to containers.
	Always wash hands with soap and water after handling.
	Work clothes should be laundered separately.
	Use good occupational work practice.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
	Store below 38 deg. C.
	Store in original containers in approved flame-proof area.
	No smoking, naked lights, heat or ignition sources.
	 DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
Other information	Keep containers securely sealed.
	Store away from incompatible materials in a cool, dry well ventilated area.
	Protect containers against physical damage and check regularly for leaks.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
nditions for safe storage, in	cluding any incompatibilities
	For acrylates or methacrylates:
	Storage tanks and pipes should be made of stainless steel or aluminium.
	Although they do not corrode carbon steel, there is a risk of contamination if corrosion does occur.
	Packing as supplied by manufacturer.
	Plastic containers may only be used if approved for flammable liquid.
	Check that containers are clearly labelled and free from leaks.
	+ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner
	package, the can must have a screwed enclosure.
Suitable container	 For materials with a viscosity of at least 2680 cSt. (23 deg. C)
	 For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
	 Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging
	(ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
	 Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact w
	inner and outer packages
	In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any
	an aution, where the packagings are gass and contain inducts of packing group in the must be summer in the packaging is a gass and contain inducts of packing group in the must be summer the with the packaging is a gass fitting mended at the packaging mended at the packaging is a gass fitting mended at the packaging is a gass fitting mended at the packaging mended

spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Methyl ethyl ketone:

▶ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum

- ▶ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic aid
- ▶ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide
- attacks some plastics
- may generate electrostatic charges, due to low conductivity, on flow or agitation
- Polymerisation may occur slowly at room temperature.
- Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels.
- DO NOT overfill containers so as to maintain free head space above product
- ▶ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser.
- Store below 38 deg. C.
- Ketones in this group:
- ▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H2).
- react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H2) and heat.
- ▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- react violently with aldehydes, HNO3 (nitric acid), HNO3 + H2O2 (mixture of nitric acid and hydrogen peroxide), and HCIO4 (perchloric acid).
 may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

Storage incompatibility

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH). for multifunctional acrylates:

- Avoid exposure to free radical initiators (peroxides, persulfates), iron, rust, oxidisers, and strong acids and strong bases.
- Avoid heat, flame, sunlight, X-rays or ultra-violet radiation.
- + Storage beyond expiration date, may initiate polymerisation. Polymerisation of large quantities may be violent (even explosive)

Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. Upon treatment with an alcohol, an isocyanate forms a urethane linkage. If a

di-isocyanate is treated with a compound containing two or more hydroxyl groups, such as a diol or a polyol, polymer chains are formed, which are known as polyurethanes. Reaction between a di-isocyanate and a compound containing two or more amine groups, produces long polymer chains known as polyureas.

Isocyanates and thioisocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions
with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidisers, hydrides, phenols, and peroxides can
cause vigorous releases of heat. Acids and bases initiate polymerisation reactions in these materials.

Isocyanates also can react with themselves. Aliphatic di-isocyanates can form trimers, which are structurally related to cyanuric acid.
 Isocyanates participate in Diels-Alder reactions, functioning as dienophiles

· Isocyanates easily form adducts with carbodiimides, isothiocyanates, ketenes, or with substrates containing activated CC or CN bonds.

· Some isocyanates react with water to form amines and liberate carbon dioxide. This reaction may also generate large volumes of foam and heat. Foaming spaces may produce pressure in confined spaces or containers. Gas generation may pressurise drums to the point of rupture. · Do NOT reseal container if contamination is expected · Open all containers with care · Base-catalysed reactions of isocyanates with alcohols should be carried out in inert solvents. Such reactions in the absence of solvents often occur with explosive violence · Isocyanates will attack and embrittle some plastics and rubbers. • The isocyanate anion is a pseudohalide (syn pseudohalogen) whose chemistry, resembling that of the true halogens, allows it to substitute for halogens in several classes of chemical compounds.. The behavior and chemical properties of the several pseudohalides are identical to that of the true halide ions. Avoid strong bases. A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol. + The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. • For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g. BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition Segregate from alcohol, water. **SECTION 8 Exposure controls / personal protection**

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA	
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Source	Ingredient	Material name		TWA	TWA		STEL		Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)		150 ppm / 445 r	150 ppm / 445 mg/m3 890 m		890 mg/m3 / 300 ppm		Not Available
Emergency Limits									
Ingredient	TEEL-1	TEEL-1 TEEL-2					TEEL-3		
methyl ethyl ketone	Not Available		Not A	Available	Not Available				
diurethane dimethacrylate	120 mg/m3		1,300	0 mg/m3	7,900 mg/m3				
Ingredient	Original IDLH				Revise	IDLH			
methyl ethyl ketone	3,000 ppm				Not Ava	ilable			
4-methacryloxyethyl trimellitic anhydride	Not Available	Not Available			Not Available				
10-methacryloyloxydecyl dihydrogen phosphate	Not Available			Not Available					
diurethane dimethacrylate	Not Available	Not Available			Not Available				
Occupational Exposure Banding	3								
Ingredient	Occupational Exposu	ire Band Rating			Occup	ational Expos	ure Band Li	mit	
4-methacryloxyethyl trimellitic anhydride	E	E			≤ 0.01 mg/m³				
10-methacryloyloxydecyl dihydrogen phosphate	E			≤ 0.1 ppm					
diurethane dimethacrylate	E	E			≤ 0.1 ppm				
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.								

MATERIAL DATA

Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh					
Appropriate engineering	Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture veloci	ties" of fresh				
Appropriate engineering controls		ties" of fresh Air Speed:				
	Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture veloci circulating air required to effectively remove the contaminant.					

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direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)

1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

• Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.

• Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.

Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Personal protection	
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	 NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: inequency and furtation of contact. eleventity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, ASNZS 2161.1 or national equivalent). When origo for fequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, ASNZS 2161.1.0 to rational equivalent) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 240 minutes according to EN 374, ASNZS 2161.1.0 to rational equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. As defined in

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	moisturiser is recommended. General warning: Do NOT use latex gloves! Use	only recommended gloves - using the wrong gloves may increase the risk:
	Exposure condition Short time use; (few minutes less than 0.5 hour) Little physical stress	Use of thin nitrile rubber gloves: Nitrile rubber (0.1 mm) Excellent tactibility ("feel"), powder-free Disposable Inexpensive Give adequate protection to low molecular weigh acrylic monomers
	Exposure condition Medium time use; less than 4 hours Physical stress (opening drums, using tools, etc.)	Use of medium thick nitrile rubber gloves Nitrile rubber, NRL (latex) free; <0.45 mm Moderate tactibility ("feel"), powder-free Disposable Moderate price Gives adequate protection for most acrylates up to 4 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour
	Exposure condition Long time Cleaning operations	Nitrile rubber, NRL (latex) free; >0.56 mm low tactibility ("feel"), powder free High price Gives adequate protection for most acrylates in combination with commonly used solvents up to 8 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour Avoid use of ketones and acetates in wash-up solutions.
	 ketones, use laminated multilayer gloves. Guide to the Classification and Labelling of UV/E Isocyanate resistant materials include Teflon Protective gloves and overalls should be wood to be a solution. 	rn as specified in the appropriate national standard. promptly and should not be re-used until they have been decontaminated.
Body protection	See Other protection below	
Other protection	 electricity. For large scale or continuous use wear tight. Non sparking safety or conductive footwear conductive compound chemically bound to the static electricity from the body to reduce the 500,000 ohms. Conductive shoes should be 	

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used Avoid inhalation.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance Clear green highly flammable liquid; does not mix with water.

, appearance				
Physical state	Liquid	Relative density (Water = 1)	Not Available	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	

Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Applicable	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

information on toxicological er	
Inhaled	 Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. No report of respiratory illness in humans as a result of exposure to multifunctional acrylates has been found. Similarly evidence of systemic damage does not appear to exist. Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute inhalation exposure in humans include central nervous system depression, headache, and nausea. Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Exposure to ketone vapours may produce nose, throat and mucous membrane irritation. High concentrations of vapour may produce central nervous system depression characterised by headache, vertigo, loss of coordination, narcosis and cardiorespiratory failure. Some
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. All multifunctional acrylates (MFA) produce skin discomfort and are known or suspected skin sensitisers. Aerosols generated in the industrial process are reported to produce dermatitis - vapours generated by the heat of milling may also occur in sufficient concentration to produce dermatitis. Because exposure to industrial aerosols of MFA may also include exposure to various resin systems, photo-initiators, solvents, hydrogen-transfer agents, stabilisers, surfactants, fillers and polymerisation inhibitors, toxic effects may arise due to a range of chemical actions. Dermatitis has been reported in humans following dermal exposure to methyl ethyl ketone. Tests involving acute exposure of rabbits has shown methyl ethyl ketone to have high acute toxicity from dermal exposure. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material produces moderate skin irritation; evidence exists, or practical experience predicts, that the material either

Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.			
Chronic	Long-term exposure to respiratory irritants may result in disease of the ai Practical experience shows that skin contact with the material is capable individuals, and/or of producing a positive response in experimental anim Substances that can cause occupational asthma (also known as asthma hyper-responsiveness via an immunological, irritant or other mechanism. the substance, sometimes even to tiny quantities, may cause respiratory asthma. Not all workers who are exposed to a sensitiser will become hyp become hyper-responsive. Substances than can cuase occupational asthma should be distinguished with pre-existing air-way hyper-responsiveness. The latter substances that can c possible the primary aim is to apply adequate standards of control to pre- Activities giving rise to short-term peak concentrations should receive pa surveillance is appropriate for all employees exposed or liable to be expo- should be appropriate consultation with an occupational health profession Prolonged or repeated skin contact may cause drying with cracking, irrita On the basis, primarily, of animal experiments, concern has been express carcinogenic or mutagenic effects; in respect of the available information, satisfactory assessment. Limited evidence suggests that repeated or long-term occupational expor- biochemical systems. Animal testing shows that methyl ethyl ketone may have slight effects on also be developmental effects and an increase in birth defects. However, ethyl ketone in humans, and no information is available on whether it cau considered to have low toxicity, but it is often used in combination with of with either solvent alone. Combinations of n-hexane or methyl n-butyl ket neuropathy, a progressive disorder of the nerves of the extremities. Comi Persons with a history of asthma or other respiratory problems or are kno handling of isocyanates. The chemistry of reaction of isocyanates, as evidenced by MDI, in biolog doses to the mouth, reactions will commence at once with biological mac tract prior to reaching the sto	rways involving difficult breathing and related systemic problems. either of inducing a sensitisation reaction in a substantial number of als. gens and respiratory sensitisers) can induce a state of specific airway Once the airways have become hyper-responsive, further exposure to symptoms. These symptoms can range in severity from a runny nose to er-responsive and it is impossible to identify in advance who are likely to d from substances which may trigger the symptoms of asthma in people e not classified as asthmagens or respiratory sensitisers uase occupational asthma should be prevented. Where this is not vent workers from becoming hyper-responsive. ticular attention when risk management is being considered. Health sed to a substance which may cause occupational asthma and there nal over the degree of risk and level of surveillance. tion and possible dermatitis following. sed by at least one classification body that the material may produce however, there presently exists inadequate data for making a sure may produce cumulative health effects involving organs or the nervous system, liver, kidney and respiratory system; there may there is limited information available on the long-term effects of methyl her solvents, and the toxic effects of the mixture may be greater than one with methyl ethyl ketone may increase the rate of peripheral binations with chloroform also show increase in toxicity. who to be sensitised, should not be engaged in any work involving the ical milieu is such that in the event of a true exposure of small MDI romolecules in the buccal region and will continue along the digestive polyureas and macromolecular conjugates with for example mucus, is an inhalation exposure of rats to radiolabelled MDI, 79% of the dose dered entirely due to ingestion of radioactivity from grooming and toxicoligical studies and risk assessment. at produced by TDI or MDI, that is (1) reaction with stomach contents expansion of the gastric content is described in the stomach, without well. In this generally accept		
Stela Primer	ΤΟΧΙΟΙΤΥ	IRRITATION		
otela i filler	Not Available	Not Available		
	ΤΟΧΙΟΙΤΥ	IRRITATION		

methyl ethyl ketone	ΤΟΧΙΟΙΤΥ	IRRITATION	
	Dermal (rabbit) LD50: 6480 mg/kg ^[2]	Eye (human): 350 ppm -irritant	
	Inhalation(Mouse) LC50; 32 mg/L4h ^[2]	Eye (rabbit): 80 mg - irritant	
	Oral (Rat) LD50; 2054 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild	
		Skin (rabbit):13.78mg/24 hr open	
4-methacryloxyethyl trimellitic anhydride	ΤΟΧΙΟΙΤΥ	IRRITATION	
	Oral (Rat) LD50; >2000 mg/kg ^[2]	Not Available	
10-methacryloyloxydecyl	ΤΟΧΙΟΙΤΥ	IRRITATION	
dihydrogen phosphate	Not Available	Not Available	
	ΤΟΧΙΟΙΤΥ	IRRITATION	
diurethane dimethacrylate	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
	Oral (Rat) LD50; >2000 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]	

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Stela Primer

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances
METHYL ETHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE	No significant acute toxicological data identified in literature search.
DIURETHANE DIMETHACRYLATE	 Possible carchingure, possible sensitizer, possible introversible effects ? Polyciames MBOS The skin sensitism potential of the test substance on examine seconding to CoED usible effect and in correlations with CPP (Voget. 2006). The high-est tori-intrature test substance concentration was 50% (w/w) in dimethylformarinks. To determine the high-est tori-intrature test concentration was 50% (w/w) in dimethylformarinks. To determine the high-est tori-intrature test concentration was 10.1.2 and 40%, tow) in dimethylformarinks. To determine the high-est tori-intrature test concentration was 10.1.2 and 50%, etc.) Possible carchingure, possible est substance concentration was 50% (w/w) in dimethylformarinks. The determine the high-est tori-intrature test concentration on 50.2 for dots 30% (w/w) in dimethylformarinks and the substance concentration on 10.2 and 50% (w/w) in dimethylformarinks and the substance concentration on 10.2 and 50% (w/w) in dimethylformarinks and the substance concentration on 10.2 and 50% (w/w) in dimethylformarinks and the substance concentration on 10.2 and 50% (w/w) in dimethylformarinks resulted in DPW values get hypoth note of 1266.3 1305.5 and 360.2 Line 30% (w/w) in dimethylformarinks resulted in DPW values get hypoth note of 1266.3 1305.5 and 360.2 Line 30% (w/w) in dimethylformarinks results of the DPW values get hypothese concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were substance concentration on 10.2 and 50% (w/w) in dimethylformarinks were su

	The eurymeric acrylates cannot be described by an idealised structure and may differ fundamentally between various suppliers; they are of relatively high molecular weigh and possess a wide weight distribution. Stenomeric acrylates are usually more hazardous than the eurymeric substances. Stenomeric acrylates are also well defined which allows comparison and exchange of toxicity data - this allows more accurate classification. The stenomerics cannot be classified as a group; they exhibit substantial variation. Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer <i>de facto</i> carcinogens.			
METHYL ETHYL KETONE & 10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE	Asthma-like symptoms may continue for months or even years after exposure to the target devine generating generating and the target devine generating generating and the target devine generating generating and the target devine generating gene			
4-METHACRYLOXYETHYL TRIMELLITIC ANHYDRIDE & 10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.			
	clinical point of view, substances are noteworthy if th	ey produce an allergic test reaction in	more than 1% of the persons tested.	
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE	clinical point of view, substances are noteworthy if th Where no "official" classification for acrylates and me absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should b Monoalkyl or monoaryl esters of methacrylic acid sho	e classified as R36/37/38 and R51/53	utious attempts to create classifications in the	
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE	Where no "official" classification for acrylates and me absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should b	ethacrylates exists, there has been ca e classified as R36/37/38 and R51/53 puld be classified as R36/37/38	utious attempts to create classifications in the	
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE DIURETHANE	Where no "official" classification for acrylates and me absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should b Monoalkyl or monoaryl esters of methacrylic acid sho	ethacrylates exists, there has been ca e classified as R36/37/38 and R51/53 puld be classified as R36/37/38	utious attempts to create classifications in the	
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE DIURETHANE DIMETHACRYLATE	Where no "official" classification for acrylates and me absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should b Monoalkyl or monoaryl esters of methacrylic acid sho Combined repeated dose toxicity study with the repre	ethacrylates exists, there has been ca e classified as R36/37/38 and R51/53 build be classified as R36/37/38 oduction/developmental toxicity scree	utious attempts to create classifications in the ning test, oral (OECD 422), rat:	
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE DIURETHANE DIMETHACRYLATE Acute Toxicity	Where no "official" classification for acrylates and me absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should b Monoalkyl or monoaryl esters of methacrylic acid sho Combined repeated dose toxicity study with the repre	e classified as R36/37/38 and R51/53 puld be classified as R36/37/38 oduction/developmental toxicity scree Carcinogenicity	utious attempts to create classifications in the ning test, oral (OECD 422), rat:	
10-METHACRYLOYLOXYDECYL DIHYDROGEN PHOSPHATE & DIURETHANE DIMETHACRYLATE DIMETHACRYLATE DIMETHACRYLATE Acute Toxicity Skin Irritation/Corrosion	Where no "official" classification for acrylates and me absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should b Monoalkyl or monoaryl esters of methacrylic acid sho Combined repeated dose toxicity study with the repre	ethacrylates exists, there has been ca e classified as R36/37/38 and R51/53 build be classified as R36/37/38 oduction/developmental toxicity scree Carcinogenicity Reproductivity	utious attempts to create classifications in the ning test, oral (OECD 422), rat:	

Data available to make classification

SECTION 12 Ecological information

Toxicity

Stela Primer	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Crustacea	68mg/l	2
	EC50	72h	Algae or other aquatic plants	1972mg/l	2
methyl ethyl ketone	EC50	48h	Crustacea	308mg/l	2
	EC50	96h	Algae or other aquatic plants	>500mg/l	4
	LC50	96h	Fish	>324mg/L	4
4-methacryloxyethyl trimellitic anhydride	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
10-methacryloyloxydecyl dihydrogen phosphate	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	0.21mg/l	2
diurethane dimethacrylate	EC50	72h	Algae or other aquatic plants	>0.68mg/l	2
and ethane affiethact yiate	EC50	48h	Crustacea	>1.2mg/l	2
	LC50	96h	Fish	10.1mg/l	Not Availabl

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan)

ersion No: 2.1		Page 13 of 15 Stela Primer		Issue Date: 05/07/2022 Print Date: 17/07/2022
DO NOT discharge into sew	·	8. Vendor Data		
Persistence and degrada	bility			
Ingredient	Persistence: Water/Soil		Persistence: Air	
methyl ethyl ketone	LOW (Half-life = 14 days)		LOW (Half-life = 26.75 days)	
Bioaccumulative potentia	al			
Ingredient	Bioaccumulation			

methyl ethyl ketone	LOW (LogKOW = 0.29)
Mobility in soil	
Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)

SECTION 13 Disposal considerations

Waste treatment methods	
Product / Packaging disposal	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant NO HAZCHEM •3YE

Land transport (ADG)

,		
UN number	1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S.	
Transport hazard class(es)	Class 3 Subrisk Not Applicable	
Packing group	11	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions 274 Limited quantity 1 L	

Air transport (ICAO-IATA / DGR)

UN number	1993	1993		
UN proper shipping name	Flammable liquid, n.o.s.	×		
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	3 Not Applicable 3H		
Packing group	I			
Environmental hazard	Not Applicable			
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack		A3 364 60 L	

Continued...

Passenger and Cargo Packing Instructions	353
Passenger and Cargo Maximum Qty / Pack	5 L
Passenger and Cargo Limited Quantity Packing Instructions	Y341
Passenger and Cargo Limited Maximum Qty / Pack	1 L
	Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions

Sea transport (IMDG-Code / GGVSee)

UN number	1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S.	
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable	
Packing group	I	
Environmental hazard	Not Applicable	
Special precautions for user	EMS NumberF-E, S-ESpecial provisions274Limited Quantities1 L	

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl ethyl ketone	Not Available
4-methacryloxyethyl trimellitic anhydride	Not Available
10-methacryloyloxydecyl dihydrogen phosphate	Not Available
diurethane dimethacrylate	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
methyl ethyl ketone	Not Available
4-methacryloxyethyl trimellitic anhydride	Not Available
10-methacryloyloxydecyl dihydrogen phosphate	Not Available
diurethane dimethacrylate	Not Available

If packed as Chemical kits the following classification may be considered if all ICAO/IATA transport requirements are met: Chemical Kit UN3316 - Class 9, SP A44 & A163.

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl ethyl ketone is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	
4-methacryloxyethyl trimellitic anhydride is found on the following regulatory lists	
Not Applicable	

10-methacryloyloxydecyl dihydrogen phosphate is found on the following regulatory lists

Not Applicable

diurethane dimethacrylate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate)
Canada - DSL	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate; diurethane dimethacrylate)
Canada - NDSL	No (methyl ethyl ketone; 4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate)
China - IECSC	No (10-methacryloyloxydecyl dihydrogen phosphate)
Europe - EINEC / ELINCS / NLP	No (10-methacryloyloxydecyl dihydrogen phosphate)
Japan - ENCS	No (10-methacryloyloxydecyl dihydrogen phosphate; diurethane dimethacrylate)

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National Inventory	Status	
Korea - KECI	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate)	
New Zealand - NZIoC	No (10-methacryloyloxydecyl dihydrogen phosphate)	
Philippines - PICCS	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate)	
USA - TSCA	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate)	
Taiwan - TCSI	No (10-methacryloyloxydecyl dihydrogen phosphate)	
Mexico - INSQ	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate; diurethane dimethacrylate)	
Vietnam - NCI	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate)	
Russia - FBEPH	No (4-methacryloxyethyl trimellitic anhydride; 10-methacryloyloxydecyl dihydrogen phosphate; diurethane dimethacrylate)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	05/07/2022
Initial Date	05/07/2022

SDS Version Summary

Version	Date of Update	Sections Updated
2.1	05/07/2022	Advice to Doctor, Classification, Disposal, Engineering Control, Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (swallowed), Handling Procedure, Personal Protection (other), Spills (major), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Transport, Transport Information

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by SDI Limited using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors **BEI: Biological Exposure Index** AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances The information contained in the Safety Data Sheet is based on data considered to be accurate, however, no warranty is expressed or implied regarding the accuracy of the data or the results to be obtained from the use thereof.

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